

	<b>PRODUCT SPECIFICATION</b>	Version: 02
	<b>BLACK TEA ENGLISH BREAKFAST– F10676</b>	N°: 007

### 1. INGREDIENTS

Black tea leaves (100%).

### 2. TYPICAL ANALYSIS

ANALYSIS	LIMITS
Total ash	5.4%
Water soluble ash	97.65%
Water insoluble ash	2.35 %
Acid insoluble ash	0.12%
Alkalinity of ash	5.63 (ml 0.1 N HCl/g)
Dietary fibre	45.05%
Caffeine	2.05%
Yeasts (per g)	<1000
Moulds (per g)	<15000
Moisture	3.7 %
Salmonella	Absent/25g
Lead	≤0.6 mg/kg
Cadmium	≤0.4 mg/kg
Arsenic	≤0.6 mg/kg

### 3. NUTRITIONAL INFORMATION

Quantity per 100mL of brewed tea:	
Energy	3 kJ / 1 kcal
Protein	0 g
Carbohydrate	0 g
Of which are sugars	0 g
Fat	0 g
Of which are saturates	0 g
Sodium	0 g

Reviewed by: Nathalie Menegoli	Approved by: Bruna Rippe	Latest review: 12/03/2018
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#### 4. BREWING INSTRUCTIONS

Let one tea bag per person infuse for 3-4 minutes in 200mL of boiling water. Add sugar and milk if necessary.

#### 5. INFORMATION ABOUT PACKAGING AND EXPIRY DATE

Each carton box contains 12 individual paperboard packaging containing 10 envelopes, each one of them with 1 paper teabag containing the ingredients.

General information – packaging, codes and expiry date	
<b>Net weight</b> – primary packaging with 10 bags of 20g each	20 g
<b>Gross weight</b> – primary packaging with 10 bags of 20g each	41 g
<b>Net weight</b> – carton box (with 12 units)	240 g
<b>Gross weight</b> – carton box (with 12 units)	507 g
Carton box external dimensions	172 x 145 x 203 mm (L x W x H)
Barcode – primary packaging	70177197131
Barcode – carton box	70177518646
SAP code	2200045
Expiry date	36 months
Palletizing	29 boxes per layer with 6 boxes of height – 174 carton boxes on total

#### 6. LOTS INTERPRETATION

Example of batch code:

JQ 28/05/2016 P2682963-127 22:03

Interpretation:

- **JQ** – Jinqiao, China (factory location)
- **28/05/2016** – best before date
- **P2682963-127** – 8 characters automatically issued sequentially followed by the jullian code 127 (number of the day in the calendar year)
- **22:03** – Time

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## 7. TRANSPORTATION AND STORAGE

Store and transport the product under clean, dry, hygienic conditions, away from products emitting strong odours (e.g., detergents, fruits, etc) and under ambient conditions of temperature and humidity and avoiding the extremes of temperature and humidity.

## 8. MANUFACTURING AND IMPORT

Imported and distributed on Brazil by: AB BRASIL INDÚSTRIA E COMÉRCIO DE ALIMENTOS LTDA - CNPJ: 60.934.551/0004-05 – AV. TIETÊ, 233 – PEDERNEIRAS – SP.

Manufactured on China by: ABF TWININGS BEVERAGES (SHANGHAI) LTD, WEST BUILDING T3-4, NO.121, LONG GUI RD, JIN QIAO EXPORT PROCESSING ZONE (SOUTH AREA), PU DONG, SHANGHAI 201201, CHINA.

## 9. REVIEWS

Version	Date	Updates
00	04/08/2015	Document creation
01	17/08/2017	Typical analysis table update Nutritional information update Infusion time update Expiration date update Addition of "Time" in batch interpretation Transportation and Storage update
02	12/03/2018	Palletizing information update

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